

**Amendments To The Claims:**

Claim 1 (canceled)

Claim 2 (canceled)

Claim 3 (canceled)

Claim 4 (currently amended) ~~A polymer blend, as defined in Claim 1, further comprising a fourth polymer having a melting point between 80 to 105°C.~~

A polymer blend of at least four polymers comprising:

at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin, said copolymer having a melt index of up to 1.0 dg/min according to ASTM D-1238 at 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;

at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin;

at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a thermoplastic polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and

a fourth polymer having a melting point between 80 to 105°C.

Claim 5 (currently amended). A polymer blend, as defined in Claim 4, further comprising ~~a wherein~~ said fourth polymer having has a melting point between 90 to 100°C.

Claim 6 (original)

Claim 7 (currently amended) ~~A polymer blend, as defined in Claim 1, wherein said first polymer and said second polymer comprises an interpolymer:~~

~~A polymer blend of at least three polymers comprising:  
at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin said copolymer having a melt index of up to 1.0 dg/min according to ASTM D-1238 at 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;~~

~~at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin;~~

~~at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a thermoplastic polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and~~

~~wherein said first polymer and said second polymer comprises an interpolymer.~~

Claim 8 (currently amended). ~~A polymer blend, as defined in Claim 1, wherein said first polymer and said third polymer comprises an interpolymer:~~

~~A polymer blend of at least three polymers comprising:  
at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin said copolymer having a melt index of up to 1.0 dg/min according to ASTM D-1238 at 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;~~

~~at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin;~~

at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a thermoplastic polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and  
wherein said first polymer and said third polymer comprises an interpolymer.

Claim 9 (currently amended). ~~A polymer blend, as defined in Claim 1, wherein said second polymer and said third polymer comprises an interpolymer:~~

A polymer blend of at least three polymers comprising:  
at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin said copolymer having a melt index of up to 1.0 dg/min according to ASTM D-1238 at 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;

at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin;  
at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a thermoplastic polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and  
wherein said second polymer and said third polymer comprises an interpolymer.

Claim 10 (currently amended). A polymer blend, as defined in Claim ~~1~~ 4, wherein an interpolymer comprises at least two of said first, second and third polymers.

Claim 11 (canceled)

Claim 12 (canceled)

Claim 13 (canceled)

Claim 14 (canceled)

Claim 15 (currently amended). ~~A film, as defined in Claim 12, further comprising a fourth polymer having a melting point between 80 to 105°C.~~

~~A flexible film having at least one layer comprising a blend of at least four polymers comprising:~~

~~at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin having a melt index of up to 1.0 dg/min according to ASTM D-1238 and 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;~~

~~at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin; and~~

~~at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and~~

~~a fourth polymer having a melting point between 80 to 105°C.~~

Claim 16 (currently amended). A film, as defined in Claim 12, ~~further comprising a 15,~~ wherein said fourth polymer ~~having~~ has a melting point between 90 to 100°C.

Claim 17 (original)

Claim 18 (canceled)

Claim 19 (canceled)

Claim 20 (canceled)

Claim 21 (canceled)

Claim 22 (currently amended). ~~A film, as defined in Claim 18, wherein said additional layer comprises a gas barrier layer having an oxygen transmission of less than 15 cc/100 in<sup>2</sup> for 24 hrs. at 1 atm.~~

A flexible film having at least one layer comprising a blend of at least three polymers comprising:

at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin having a melt index of up to 1.0 dg/min according to ASTM D-1238 and 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;

at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin;  
and

at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and

further comprising at least one other thermoplastic layer, wherein said additional layer comprises a gas barrier layer having an oxygen transmission of less than 15 cc/100 in<sup>2</sup> for 24 hrs. at 1 atm.

Claim 23 (canceled)

Claim 24 (canceled)

Claim 25 (canceled)

Claim 26 (canceled)

Claim 27 (canceled)

28. (currently amended). ~~A film, as defined in Claim 12, wherein said first polymer and said second polymer comprises an interpolymer.~~

A flexible film having at least one layer comprising a blend of at least three polymers comprising:

at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin having a melt index of up to 1.0 dg/min

according to ASTM D-1238 and 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;

at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin; and

at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and

wherein said first polymer and said second polymer comprises an interpolymers.

29. (currently amended). A film, as defined in Claim 12, wherein said first polymer and said third polymer comprises an interpolymers:

A flexible film having at least one layer comprising a blend of at least three polymers comprising:

at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin having a melt index of up to 1.0 dg/min according to ASTM D-1238 and 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;

at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin;

at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and

wherein said first polymer and said third polymer comprises an interpolymers.

Claim 30 (currently amended). A film, as defined in Claim 12 4, wherein said second polymer and said third polymer comprises an interpolmer.

A flexible film having at least one layer comprising a blend of at least three polymers comprising:

at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin having a melt index of up to 1.0 dg/min according to ASTM D-1238 and 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;

at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin;  
and

at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and

wherein said second polymer and said third polymer comprises an interpolmer.

Claim 31 (currently amended). ~~A film, as defined in Claim 12, wherein an interpolmer comprises at least two of said first, second and third polymers:~~

~~A flexible film having at least one layer comprising a blend of at least three polymers comprising:~~

~~at least 10% by weight, based upon the weight of the blend, of a first polymer having a melting point between 55 to 75°C comprising a copolymer selected from the group of a copolymer of ethylene and at least one  $\alpha$ -olefin having a melt index of up to 1.0 dg/min according to ASTM D-1238 and 190°C, and a copolymer of ethylene and at least one C<sub>6</sub> to C<sub>10</sub>  $\alpha$ -olefin;~~

at least 10% by weight, based upon the weight of the blend, of a second polymer having a melting point between 85 to 110°C comprising a copolymer of ethylene and at least one  $\alpha$ -olefin; and

at least 10% by weight, based upon the weight of the blend, of a third polymer having a melting point between 115 to 130°C consisting of a polymer selected from the group LDPE, HDPE, LLDPE, propylene copolymers, and a copolymer having a density of 0.900 to 0.915 g/cm<sup>3</sup> consisting of ethylene and at least one  $\alpha$ -olefin; and

wherein an interpolymer comprises at least two of said first, second and third polymers.

Claim 32 (previously presented)

Claim 33 (previously presented)

Claim 34 (canceled)

Claim 35 (previously presented)

Claim 36 (original)

Claim 37 (canceled)

Claim 38 (canceled)

Claim 39 (canceled)

Claim 40 (canceled)

Claim 41 (canceled)

Claim 42 (canceled)

Claim 43 (canceled)

Claim 44 (canceled)

Claim 45 (original)